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TO ALL EXEC 90 BUILDERS

EXEC 90 ADVISORY BULLETIN A-13

History: On May 15, 1992, an update for the Maintenance Manual, Page 29 Revision 1 4/92, was issued that contained drive train maintenance and inspection procedures. Item 2A stated that "the upper bearing assy., part number E23-5000 should have 4 shots of Mystik JT-6 grease every 25 hours". This information has been revised. Too much grease in a bearing will cause the bearing to overheat and could result in premature failure.

Action: The amount of grease to be used in the upper bearing assembly is now 1 shot every 25 hours. (1 shot of grease is equal to a 1/4" diameter bead 1-1/2" long.) Add the grease slowly while turning the main rotor blades by hand. This causes the secondary shaft to turn and distributes the grease evenly throughout the bearing. Revise your Maintenance Manual to reflect this correction.