



300 South 25th Ave. Phoenix, Arizona 85009 / 602-278-8899  
FAX 602-278-7657

May 15, 1992

**TO ALL EXEC 90 BUILDERS**

**EXEC 90 MANDATORY COMPLIANCE BULLETIN M-05**

**THIS BULLETIN IS MANDATORY AND MUST BE COMPLIED WITH**

History: RotorWay International has determined that the tail boom attachment brackets withstand considerable structural loads, and had designed and tooled new tail boom attachment brackets to provide improved structural strength between the airframe and tail boom.

Action: Installation of these new brackets, part number E09-3221 (upper) and E09-3231 (lower), is mandatory on all EXEC 90 airframes. These brackets, formed from 7/8 inch diameter tube, feature a non-linear transition from round to flat and an inserted .063 strap stiffener.